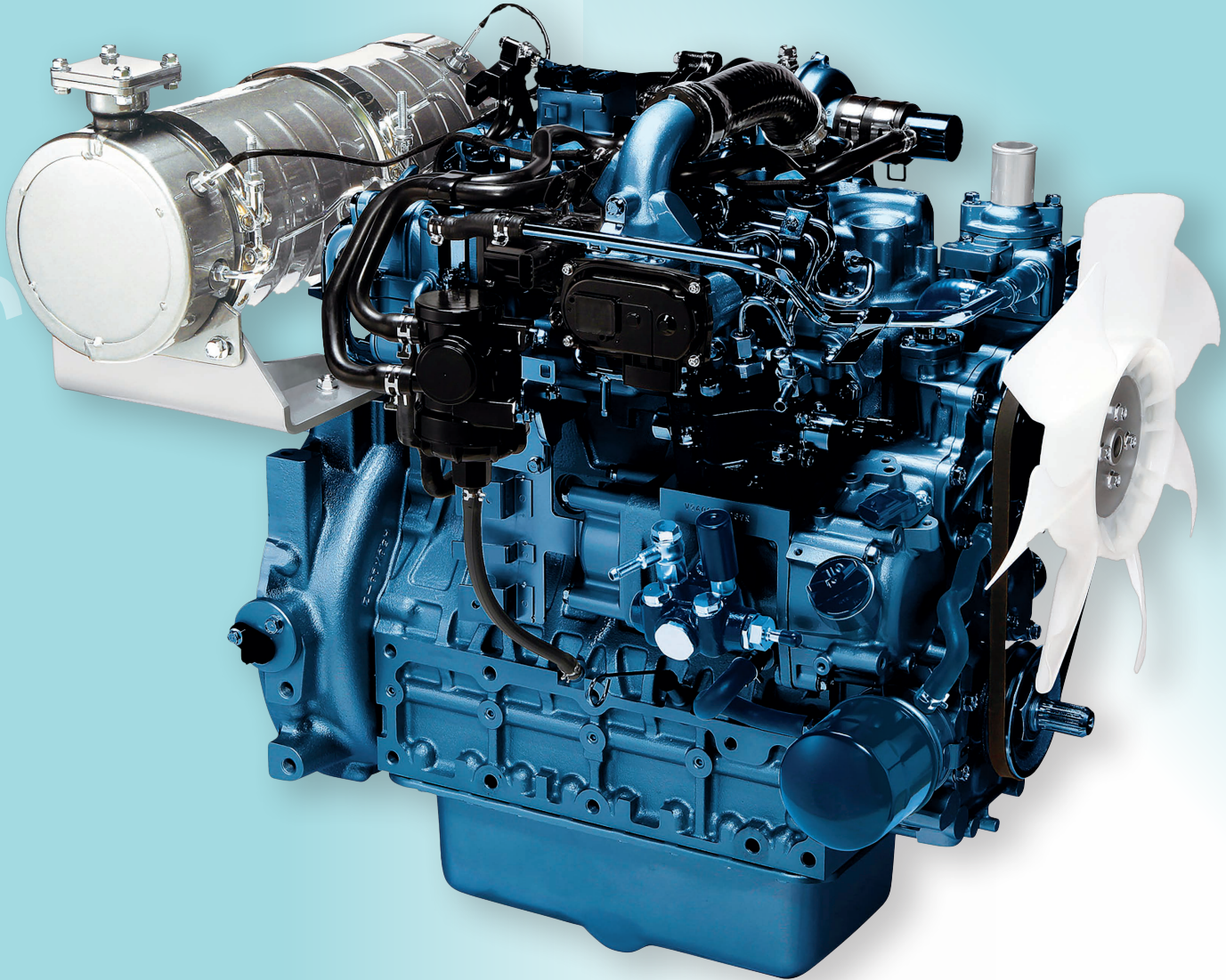


# DPF CLEANING

DIESEL  
PARTICULATE  
FILTER (DPF)  
CLEANING PROGRAM

KUBOTA Engines



Kubota Engine America  
Clean DPF Exchange Program:  
**Certified** clean DPFs by the  
Original Engine Manufacturer.

For Earth, For Life  
**Kubota**



# Certified Cleaning Options

Our complete no-hassle Clean DPF Exchange Kit is the best option for minimal downtime

Your DPF-equipped engine requires scheduled maintenance or cleaning of the DPF filter. Over time, the ash buildup that collects in the filter can restrict exhaust gas flow and increase back pressure. By proactively cleaning your filter, you can avoid unscheduled downtime and increase the filter service life cycle.

## Kubota Makes It Easy

**Kubota certified cleaning is designed to minimize your downtime. Just pick the DPF cleaning method that's most convenient for you.**

### Clean DPF Exchange Kit

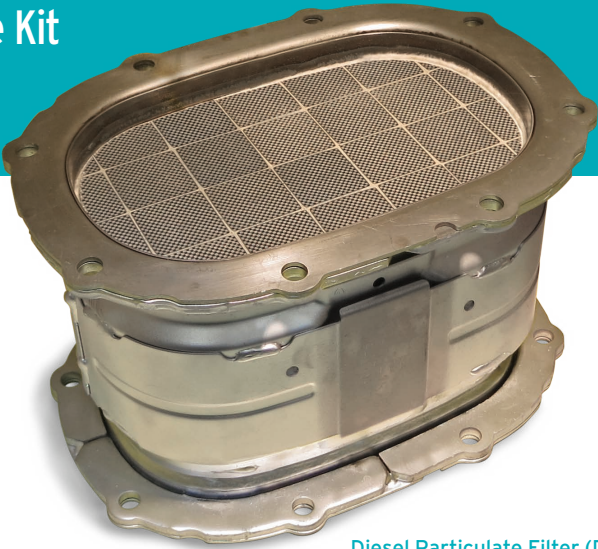
The DPF exchange option gives you the least possible amount of downtime for when you can't stop the job. All you need to do is pick up a Clean DPF Exchange Kit at your Kubota distributor. It contains everything you need to remove, install and ship.

1. Get a "shelf-ready" reconditioned DPF for quick-turn installation and FREE return shipping of the old DPF.
2. Install the new, clean DPF, and send the old one to Kubota.

What's inside the Clean DPF Exchange Kit?

- A. Pre-cleaned Kubota-certified DPF
- B. Instructions and documents
- C. New DPF gaskets

It all comes packaged in a returnable shipping box designed exclusively for Kubota DPFs for an easy return process.



Diesel Particulate Filter (DPF)



TOP VIEW

Before After

# TLC for the DPF

## Trustworthy Cleaning from Kubota

The Kubota certified cleaning process uses state-of-the-art equipment, and includes a multi-step inspection, pneumatic cleaning, testing, air-flow check and thermal cleaning. Each cleaned DPF comes with a Kubota certificate – uniquely matched to your DPF by serial number – that assures you Kubota is completely confident that your DPF is clean and will perform to specifications.

The Kubota cleaning process combines years of expertise in Kubota industrial engines with engineering knowledge that ensures the cleanest-possible DPF.

### The Kubota Cleaning Process

1. Receiving inspection
2. Pin gauge check
3. Pre-cleaning air-flow check
4. Pneumatic cleaning
5. Post-cleaning air-flow check
6. High-temperature thermal cleaning
7. Clean and prep gasket flange surface
8. High-temperature paint and final packaging

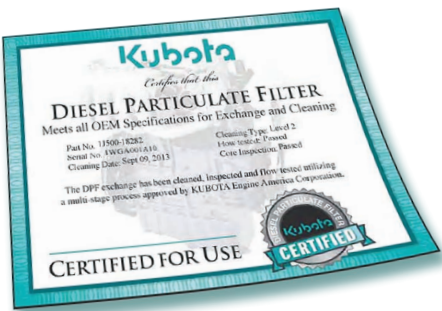
### Internal Imaging Equipment

The specialized equipment at Kubota can look deep inside the tiny DPF filter cells to perform detailed inspections that the naked eye cannot. This specialized equipment allows us to meet the highest standards for certified clean and usable DPFs.

### Dual Cleaning

Some facilities use only high-pressure air to clean DPFs and may charge you extra for thermal cleaning. The Kubota-certified cleaning process incorporates pneumatic cleaning and provides an additional high-temperature bake in a specialized kiln. After baking we perform a second round of pneumatic cleaning. This extra level of deep cleaning provides the best conditions for longer DPF life cycles.

Every cleaned DPF comes with a Kubota certificate with a serial number to match your DPF.



Prices are model-specific. Please contact a Kubota Engine America distributor for more details.

\* Not currently available outside of the continental United States.



# DPF CLEANING

## DIESEL PARTICULATE FILTER (DPF) CLEANING PROGRAM

### The Kubota Cleaning Advantage

#### Free Nationwide Collection\*

Clean DPF Exchange Kits include an easy core collection process, and the shipping of your returned core is free.

#### Durable Shipping Box

Designed exclusively to protect Kubota DPFs from shipping damage, this packaging ensures safe delivery of this valuable component. When using Clean & Return, you can save the box for your next cleaning.

#### No Clean. No Charge.

If you send your DPF to Kubota for cleaning, we will not charge you if we cannot fully clean it to our certified standards.

#### Reconditioned & Ready to Use

Whether you're reinstalling your cleaned DPF or using a shelf-ready exchange unit, all gasket flanges are cleaned and fully prepared for installation. Most DPF models even receive a fresh coat of high-temperature paint.



Kubota Diesel Particulate Filters are thoroughly inspected, reconditioned, painted and certified ready for service right out of the box.



Kubota DPF Cleaning System

### Contact Your Kubota Engine America Distributor

Your distributor can provide you with a reusable Clean & Return box or a Clean DPF Exchange Kit.

**Kubota Engine America Corporation**  
505 Scheller Road, Lincolnshire, IL 60069  
P: (847)955-2500 F: (847)955-2699  
[www.kubotaengine.com](http://www.kubotaengine.com)

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