## California Environmental Protection Agency Air Resources Board

## **KUBOTA Corporation**

EXECUTIVE ORDER U-R-025-0621 New Off-Road Compression-Ignition Engines

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-02-003;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engines and emission control systems produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)								
2014	EKBXL02.4EKD	1.826, 2.435	Diesel 8000									
SPECIAL	FEATURES & EMISSION O	CONTROL SYSTEMS	TYPICAL EQUIPMENT APPLICATION									
Exhaust (	ectronic Direct Injection, T Gas Recirculation, Electro Oxidation Catalyst, Perio	nic Control Module,	Loader, Tractor, Pump, Compressor and Other Industrial Equipment									

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for non-methane hydrocarbon (NMHC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kW-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED	EMISSION			E	82	OPACITY (%)				
POWER CLASS	STANDARD CATEGORY		NMHC NOx		NMHC+NOx	со	PM	ACCEL	LUG	PEAK
19 ≤ kW < 56	Tier 4 Final STD		N/A	N/A	4.7	5.0	0.03	N/A	N/A	N/A
		CERT			3.2	0.04	0.003			

**BE IT FURTHER RESOLVED:** That for the listed engine models, the manufacturer has complied with the more stringent set of standards from the various power categories in conformance with Section 1039.230 (e) of the "California Exhaust Emission Standards and Test Procedures for 2008 and Later Tier 4 Off-Road Compression-Ignition Engines, Part I-C" adopted October 20, 2005.

**BE IT FURTHER RESOLVED:** That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Frik White, Chief

Mobile Source Operations Division

## **Engine Model Summary Form**

KUBOTA Corporation Manufacturer:

Nonroad CI EKBXL02.4EKD Engine category:

EPA Engine Family:

N/A Mfr Family Name: Process Code:

New Submission

Attachment page 1 of 1

FO# 0-R-025-0621

Date: 11/22/2013

9.Emission Control Device Per SAE J1930	EM, DFI, TC, EGR, ECM, PTOX,	EM, DFI, TC, EGR, ECM, PTOX.	EM, DFI, TC, EGR, ECM, PTOX,	EM, DFI, TC, EGR, ECM, PTOX.	EM, DFI, TC, EGR, ECM, PTOX,	EM DEI TO EGR ECM PTOX ,	C	ct tue Injection													
8.Fuel Rate: (lbs/hr)@peak torque	12.4	17.4	16.5	16.5	16.5	15.7	14.0	16.5	15.6	15.6	16.5	16.5	13.9	14.5		1 = Dip					
7.Fuel Rate: mm/stroke@peak torque	46.1	48.7	46.0	46.0	46.2	44.0	39.2	46.2	46.4	46.4	46.2	46.2	39.0	40.4	1-0	HA			=		
6.Torque @ RPM (SEA Gross)	109.4@1600	152.2@1600	144.3@1600	144.3@1600	144.3@1600	134.7@1600	121.1@1600	144.3@1600	144.3@1500	144.3@1500	144.3@1600	144.3@1600	121.1@1600	121.8@1600							
5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	19.5	27.9	26.1	24.6	24.1	23.2	21.2	24.6	22.6	20.2	24.6	23.6	21.3	22.4							
4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	43.1	46.3	43.2	40.8	41.5	39.9	36.5	42.3	42.2	41.0	42.4	42.3	35.3	37.1							
3.BHP@RPM (SAE Gross)	48.9@2700	67.3@2700	64.2@2700	60.1@2700	60.5@2600	55.1@2600	50.2@2600	61.7@2600	57.1@2400	52.3@2200	61.8@2600	59.4@2500	50.4@2700	52.2@2700							
2.Engine Model	D1803-CR-T-EF	V2403-CR-T-EF	V2403-CR-T-EF	terifficación and commence conference de la conference de la conference de commence de commence de commence de																	
1.Engine Code	D1803-CR-T-EF01	V2403-CR-T-EF01	V2403-CR-T-EF02	V2403-CR-T-EF03	V2403-CR-T-EF04	V2403-CR-T-EF05	V2403-CR-T-EF06	V2403-CR-T-EF07	V2403-CR-T-EF08	V2403-CR-T-EF09	V2403-CR-T-EF10	V2403-CR-T-EF11	V2403-CR-T-EF12	V2403-CR-T-EF13							